



**P-52
VINYL ESTER PASTE
ADHESIVE**

PRODUCT BULLETIN



FIBER FILLED

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DESCRIPTION

P52 is a two component epoxy vinyl ester, fiber filled, thixotropic, paste adhesive used for structural bonding of FRP pipe joints and fittings.

HANDLING CHARACTERISTICS @ 25°C/77°F, 100 gram mass

Mix Ratio with MEK-P (parts by weight or volume)	100R/2H
Resin Color.....	Natural
Mixed Viscosity	Fiber Filled Thixotropic Paste
Density.....	9.55 lbs/gal
.....	1.14 gms/cc
Work Life (100 gram mass)	30-40 minutes
PATTI Tensile Adhesion to Epoxy Vinyl Ester Substrate	2,946 psi [substrate failure]

P52 Tech / New 5/1/07
Supersedes EO9-018



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