

Product Bulletin

CASS POLYMERS

ADTECH
Plastic Systems
SC-9001 Registered



Phone: 800 344 7776
Fax: 248 588 5909
815 West Shepherd Street
Charlotte, MI 48813-0523
plastic@casspolymers.com
www.casspolymers.com

NO. 26
MICRO-LIGHT METAL FILLER
IMPACT RESISTANT
LIGHT WEIGHT - GRAY

0302

DESCRIPTION

No. 26 MICRO LIGHT METAL FILLER is a system which incorporates the new materials available to satisfy requirements for a metal filling set-fast filler system. The low density of the filler paste allows for easier sanding and finishing. No. 26 exhibits easy mixing (color change hardener), low sag on vertical surfaces, good curing characteristics and excellent adhesion to metal surfaces. It can be finished to a featheredge and accepts virtually all finishes without special surface preparation. Once applied it can be finished within 10 - 15 minutes after set.

USES

No. 26 MICRO-LIGHT METAL FILLER is recommended for foundry applications for filling and smoothing porosity, grinding marks, mold marks, surface defects and any void which requires filling.

HANDLING CHARACTERISTICS @ 25°C/77°F

Mix Ratio (parts by weight or volume).....	100R/2H
Mixed Viscosity	Thixotropic Paste
Mixed Consistency.....	Creamy Paste
Workable Life	5 ± 1 minutes
Finish Schedule	10-15 minutes
Cured Hardness.....	50-60 Shore D
Density	10.83 lbs/gal
Machinability	Excellent
Shelf Life (Stored at ambient temperature away from heat)	1 Year

NOTE: Complete usage instructions are on the packaging.

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