

Product Bulletin

CASS POLYMERS

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NO. 19A
POLYESTER RESIN ADHESIVE
UNFILLED
AMBER

0210

DESCRIPTION

No. 19A POLYESTER ADHESIVE RESIN is a formulated adhesive system which can be used for bonding and gluing applications for numerous substrates as well as a thinning resin for ADTECH No. 14 ULTRA FILLER. The adhesive is single promoted for use with BPO (Benzol Peroxide Paste) catalyst. The relative quick-cure and early bond strength make it very useful in bonding virtually all types of substrates.

HANDLING CHARACTERISTICS 25°C/77°F

Mixed Viscosity	1,000-2,000 cps
Work Life (100 gram mass) - 2% BPO.....	12-18 minutes
1% BPO.....	30-40 minutes
Cure	4-6 hours

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