

# Product Bulletin

# CASS POLYMERS

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NO. 11 TYPE I  
FRP BOND & FILL  
THIXOTROPIC - FLEXIBLE  
LT. BROWN  
DOUBLE PROMOTED

0302

## DESCRIPTION

No. 11 TYPE I - FRP BOND & FILL, Set-Fast Filler Paste is a two-component system developed for the combined features of bonding and filling. In fiberglass-to-fiberglass, SMC-to-SMC and other applications which require non-sag (up to 1/2") thixotropic system with high physical properties, withstands impacts, a workable pot life of 20 minutes; which allows for quick completion of small or large projects. Any excess No. 11 TYPE I accepts virtually all types of finishes with "no bleed-out" and is considered having low moisture characteristics. No. 11 TYPE I has excellent heat and cold resistance and a high degree of chemical resistance. No. 11 TYPE I can be applied in any desired thickness.

## USES

- Boat decks to hulls
- FRP composites to FRP
- Fiberglass to metal
- Metal to concrete
- Detail blocks to FRP
- Fiber auto panels
- Wood to wood
- Metal to metal
- Concrete to concrete

## HANDLING CHARACTERISTICS @ 25°C/77°F

Mix Ratio (parts by weight or volume).....	100R/1H (MEK-P)
Mix Ratio (parts by weight or volume).....	100R/2H (BPO)
Mixed Viscosity .....	Thixotropic Paste
Mixed Consistency .....	Creamy Paste
Workable Life (100 gram mass) .....	10-20 minutes
Finish Schedule (100 gram mass) .....	30 minutes
Hardness (1 Hour) .....	70-80 Shore D

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