



FINALFAIR 865

PRODUCT BULLETIN

Sprayable Marine Fairing Compound

FinalFair 865 is a convenient, easy-to-use sprayable fairing compound to be used in conjunction with Ultra Fair 860. This two step process was developed to assist today's boatbuilders in fairing large areas of aluminum, steel, wood or fiberglass yachts. FinalFair 865 was developed for use as a final surface fairing over ADTECH's Ultra Fair 860. The white resin and pink hardener, when mixed together, create a positive mix indication when no streaks are observed. It exhibits excellent air release and is especially well suited to fairing porosity or minor surface imperfections. FinalFair 865 is ready to mix and spray. When cured, FinalFair 865 produces a strong, resilient, blush-free surface that is easy to sand and accepts virtually all types of primers and paints. FinalFair 865 is well suited to applications above or below the waterline.

NOTE: FinalFair 865 is not recommended to be reduced greater than 10% with 850 Solvent.

FinalFair 865 should never be applied directly to the surface or over any primers or topcoats.

BENEFITS

- Convenient 1:1 mix ratio by volume
- Very easy to sand
- Blush-free surface

HANDLING CHARACTERISTICS @ 25°C/77°F

Mix Ratio	1R:1H by volume
Viscosity without reduction(mixed)	10,400 cps
Reduced 5% with Marine 850 Solvent	3,600 cps
Reduced 10 % with Marine 850 Solvent	1,400 cps
Reduced 15% with Marine 850 Solvent	700 cps
Mixed density	12.53 lbs/gal 0.054 lb/in ³
Pot life (100 g)	135 minutes
Finish time	5 hours
Recommended application thickness	30-35 mils maximum thickness
Theoretical yield per gallon	63 sq. ft. at recommended thickness
Shelf life	1 year

Application guidelines:

Thoroughly stir resin and hardener components separately until they are homogenous. In a ventilated, room temperature environment, apply with conventional pressure pot spray gun such as Binks or equivalent. Use #68 or #69 nozzle with 60-75psi air pressure. Spray up to 5-10 mils per coat. Allow 5-6 hours between coats. Sand final coat and prime for topcoat. FinalFair 865 will accept virtually all industry standard primer coats. It is recommended that 850 Solvent be used to clean equipment after use.

01/03

WARRANTY: THE PURCHASER AGREES TO ACCEPT THE PRODUCT "AS IS" WITHOUT LIMITING THE GENERALITY OF THE PRECEDING SENTENCE. ADTECH EXPRESSLY DISCLAIMS AND THE PURCHASER EXPRESSLY WAIVES ANY WARRANTIES OF MERCHANTABILITY OR OF THE FITNESS OF THE PRODUCT FOR ANY PARTICULAR PURPOSE. ADTECH DISCLAIMS AND THE PURCHASER WAIVES ANY CLAIM AGAINST ADTECH FOR DIRECT, INDIRECT, CONSEQUENTIAL OR EXEMPLARY DAMAGES AGAINST ADTECH, INCLUDING WITHOUT LIMITATION DAMAGES WHICH MAY BE INCURRED AS A RESULT OF THE PURCHASER'S USE OR MISUSE OF THE PRODUCT OR THE PRODUCT'S FAILURE TO CONFORM TO ANY PARTICULAR SPECIFICATIONS.